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## Temperature & Cutting Guide for V2 T-Biscuits

### Deck Temperature Installation Guide

~ Time required to allow V2 Biscuit Bond Paste to cure before opening area to traffic. ~

40° F	64 hours		70° F	8 hours
50° F	32 hours		80° F	4 hours
60° F	16 hours		90° F	4 hours

**IMPORTANT NOTE:** The deck temperature **MUST** be at least 40° F and the temperature should be rising to install V2 T-Biscuits. The deck temperature is the average of the top and bottom surface temperature taken at three locations that will be receiving biscuits.

### Saw Cutting Guide

~ for use as a reference on the job for installing T-Biscuits ~

Deck Thickness	Saw blade diameter (double stacked)	Depth of cut required (+/- 1/8")	Overall length of cut	Biscuit Bond required for 20 T-Biscuits
3"	14"	2 3/4"	18"	1 kit
3 1/4"	14"	3"	18 1/4"	1 kit
3 1/2"	14"	3 1/4"	18 1/2"	1 kit
3 3/4"	14"	3 1/2"	18 3/4"	1 kit
4"	14"	3 3/4"	19"	1 kit
4 1/4"	14"	4"	19 1/4"	1 kit
4 1/2"	14"	4 1/4"	19 1/2"	1 kit
4 3/4"	14"	4 1/2"	19 3/4"	1 kit
5"	14"	4 3/4"	20"	1 kit
5 1/4"	16"	5"	22 1/4"	1 1/2 kits
5 1/2"	16"	5 1/4"	22 1/2"	1 1/2 kits
5 3/4"	16"	5 1/2"	22 3/4"	1 1/2 kits
6"	18"	5 3/4"	24 1/4"	2 kits
6 1/4"	18"	6"	24 1/2"	2 kits
6 1/2"	18"	6 1/4"	24 3/4"	2 kits
6 3/4"	18"	6 1/2"	24 3/4"	2 kits
7"	20"	6 3/4"	26 1/2"	2 1/2 kits
7 1/4"	20"	7"	26 1/2"	2 1/2 kits
7 1/2"	20"	7 1/4"	26 3/4"	2 1/2 kits
7 3/4"	20"	7 1/2"	27"	2 1/2 kits
8"	20"	7 3/4"	27"	2 1/2 kits

**IMPORTANT NOTE:** In both pre-topped and field topped Tee's, the bottom of the T-Biscuit must be no more than 1/2 inch from the bottom surface of the Tee.

Contact your V2 Structural Systems representative with any questions.

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